



# Acting According to Our Values

Taylor’s ongoing sustainability efforts — part of our Environmental, Social and Governance (ESG) strategy — draw inspiration from this corporate value statement: **Taylor is committed to maintaining high standards by serving as responsible managers of natural resources, being good corporate citizens and protecting the health and safety of our employees, clients and visitors.**

## Measuring the Difference We Make

Each year, we analyze our data to plan sustainability-minded projects that increase efficiency and protect the environment. The following metrics show our progress in 2022 and will help us set future goals:

	Recycling* (tons)	Waste (tons)	Hazardous Waste (tons)	Waste to Energy (tons)	Recycle Rate Goal	Recycle Rate Actual	Diversion Rate Goal	Diversion Rate Actual
2022	30,184	9,216	84.3**	4,207	78%	76.8%	87%	87.4%
2021	32,571	8,712	48.6	3,694	80%	78.9%	89%	87.8%

\*Recycling includes: Paper, plastics, corrugated containers (OCC), metals, electronics, organic waste, yard waste and secure shred tonnage.

\*\*Less than half of the 2022 hazardous waste total was due to Taylor’s production operations. The majority (48.3 tons) resulted from the disposal of expired hand sanitizer on behalf of a customer.

We produced more waste and saw lower recycling rates in 2022 due to supply chain issues. Not being able to source the amounts and types of materials needed required us to break into orders and utilize less efficient material lineups and order sequences. We also experienced a further shift in the types of products ordered by our customers. The volume of labels produced for customers grew, resulting in more non-recyclable waste. We also saw a decline in demand for traditional paper products, which are readily recycled, due to a shift toward more digital communications products and services.

We **increased** the tonnage of **waste being converted to energy**. More than 4,200 tons of waste went to waste-to-energy options in 2022. Fifteen of Taylor’s sites were landfill-free and five additional sites sent a portion of their waste to waste-to-energy outlets.

Fourteen of Taylor’s production facilities were certified both by the **Sustainable Forestry Initiative® (SFI®)** and the **Forest Stewardship Council® (FSC®)** and another 12 were solely FSC® certified. Twenty-six total facilities had one or both certifications.

Taylor has three facilities currently **certified to ISO 14001**. They are: Dayton, Ohio; Radcliff, Kentucky; Monterrey, Mexico. We hope to add more facilities in the future.



## Sustainability in Action: Taylor P&SS

Taylor Corporation encourages each business unit to pursue other environmental projects directly relevant to their customers and industry sector. For example, Taylor Print & Service Solutions (P&SS) establishes its own waste reduction goals for both diversion and recycling rates.

### Waste Reduction\*

#### Diversion

Our 2022 actual performance ..... 74.1%  
 Our 2023 goal ..... 76%

#### Recycling

Our 2022 actual performance ..... 58.9%  
 Our 2023 goal ..... 60%

\*These numbers are lower than last year due to the decline of traditional paper products and increase in non-recyclable label materials.

## Fighting Climate Change

Taylor Print & Service Solutions also discloses information regarding carbon and climate change risk to the CDP. Considered the gold standard of environmental reporting, the CDP evaluated their performance during 2022 compared to relevant industry peers.

**CDP SCORE**

**B**

**We received a score of B which is:**

- Higher than the global average of C
- Higher than the North American regional average of C
- Equal to the Paper Products & Packaging activity group average of B

The following Taylor companies had FSC® certified sites in 2022.

**Corporate Graphics Commercial**  
 FSC-C008080

**Heinrich Envelope**  
 FSC-C115152

**Taylor Corporate Identity & Branding**  
 FSC-C018289

**Taylor Print & Service Solutions**  
 FSC-C002101

**Taylor Print Impressions, Byron**  
 FSC-C008939

**Taylor Print Impressions, Florida**  
 FSC-C018699

**Taylor Print Impressions, Fridley**  
 FSC-C019376

**Taylor Print Impressions, Illinois**  
 FSC-C021826

**The Occasions Group, Idaho**  
 FSC-C018308

**The Occasions Group, Minnesota**  
 FSC-C023650

**Travel Tags**  
 FSC-C007066

For questions about Taylor's sustainability efforts, email [sustainability@taylor.com](mailto:sustainability@taylor.com).